

# WAKOL D 6085 Tongue and Groove Glue

## Product Data Sheet

### Description

Solvent free, synthetic polymer based glue for gluing tongue and groove of floating wood floorings, chipboard, plywood and laminate floors.

### Special Features

- Superior bonding strength
- Suitable for chair casters
- For radiant heated floors
- Very easy to spread
- Fast curing

### Properties

Base:	synthetic polymers
VOC content:	none
Cleaning agent:	Water before adhesive cures
Coverages:	80 – 160 sq ft / 25,63 fl.oz
Climate conditions at work site:	60°F to 75°F, 40% to 65% relative humidity
Open time:	no waiting time required
Working time:	5 to 10 minutes
Curing time:	Curing takes 24 to 48 hours depending on room climate on job site. Allow wood flooring to equalize its moisture content with room climate conditions before finishing the wood flooring surface.
Shelf life:	1 year in unopened bottle at 70°F

## Application

Shake adhesive well before use.

Spread adhesive evenly and uniformly using the appropriate cut nozzle of the glue bottle. Apply WAKOL D 6085 according to the instructions of the flooring manufacturer.

No traffic on glued areas allowed within first 8 to 10 hours. Full traffic allowed after complete curing of the adhesive (24 to 48 hours depending on room temperature).

Provide for expansion and control joints.

Clean tools and equipments with water before adhesive cures. Ensure that the finished surface of the flooring is not harmed. Adhesive is extremely difficult to remove once cured.

## General Information

Do not use adhesive below grade with excessive moisture or hydrostatic pressure. Acclimatize materials during cold periods properly.

## Disclaimer

The responsibility of the suitability of the adhesive for each individual case cannot be assumed, as the manufacturer has no influence on the proper application of the adhesives by the installer and or contractor. The directions for use were established on the basis of research, experience and tests believed reliable. Any liability on the part of the seller cannot be derived therefrom, verbal information is subject to written confirmation.