

WAKOL PU 4519 2K-PU Accelerator

Product Data Sheet

Description:

Additive to accelerate curing of 2-component WAKOL PU 225 Wood Flooring Adhesive.

Special Features:

- Easy to use
- Fast installation due to reduced curing time
- One day installation possible
- Reduces the curing time of WAKOL PU 225 Wood Flooring Adhesive to up to 4 hours

Properties:

Base: Polyurethane catalyst
 VOC content: None
 Cleaning agent: WAKOL RT 5960 Cleaning Towels
 Recommended dosage amount: 1 cap (filled to inner ring of cap) gives approx. 15 ml

	WAKOL PU 225 1 gal + 27.1 fl.oz	
Dosage	1 cap	2 caps
Pot life	25 minutes	12 minutes
Working time	55 minutes	35 minutes
Curing time	5 hours	4 hours

Jobsite conditions: Should be according to NWFA recommendations. Doors and windows should be installed and the HVAC running to simulate the living environment climate conditions at work site: 60°F to 75°F / 15°C to 24°C, 40% to 65% relative humidity.

Shelf life: 1 year in unopened container at 70°F /23°C

LEED credits under 4.1



Application

First add one or two caps of WAKOL PU 4519 2K-PU Accelerator to components A (1 gal.) of WAKOL PU 225 Wood Flooring Adhesive and mix thoroughly, then add WAKOL PU 225 component B (27.2 fl. oz.) Accelerator and mix for min. 3 minutes using a power mixer. Keep mixing until a homogenous color is achieved.

Do not use more than two caps of WAKOL PU 4519 2K-PU Accelerator to boost the curing of WAKOL PU 225 Wood Flooring Adhesive. An over dosage will reduce the working time to a level, that the adhesive cannot be applied in a proper way; reduced adhesion and adhesive transfer will prevent a proper installation.

Disclaimer

The responsibility of the suitability of the adhesive for each individual case cannot be assumed, as the manufacturer has no influence on the proper application of the adhesives by the installer and or contractor. The directions for use were established on the basis of research, experience and tests believed reliable. Any liability on the part of the seller cannot be derived therefrom, verbal information is subject to written confirmation.

This Technical Information of 23.03.2010 supersedes all previous versions.